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DART AEROSPACE LTD	Work Order:	21833
Description: Latch Assembly	Part Number:	D2586
Drawing: D2586 Rev C1	Qty:	98 DOQ

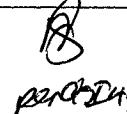
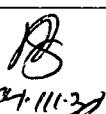
Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue W/O	KA	04.11.04	100
2	PURCHASING	Issue P/O: 2007098 Possible Supplier: Southco, P/N: C2-32-25 Certification Required	PTO	04.11.05	100
3	RECEIVING	Receive and Inspect for transit damage Attach certification	KL	04.11.17	100
4	STORES	1. Stock Keys as: C2-32-25 Keys 2. Discard hardware	KL	04.11.17	100
5	STORES	Pick: Qty Part Number Description Batch 1 D3015-7 Lock Nut B21161/B21578A/	KL	04.11.17	100
6	METAL	Drill Hole to 0.191"	KL	04.11.30	98 PTO
7	METAL	Counterface as per Dwg D2586	KL	04.12.17	98 PTO
8	METAL	Assemble Lock Nut to Hinge Leave Latch Unlocked	KL	04.12.17	98
9	QC	Inspect Level 5	KL	04.12.20	98
10	STORES	Identify and Stock	KL	04.12.20	98
11	EXPEDITING	Close W/O Inspect level 21 Cost / Part: 16.95 54C 04/12/21 (98)	KA	05.01.06	98

Rev	Date	Change	Revised By	Approved
A	97.03.05			
B	98.04.16	Re-format	KB	
C	99.04.23	Re-format	DM	
D	01.08.24	Added D3015-7 nut	SM	
E	02.01.31	Added Inspect level 21	NG	

RELEASED

02/01/31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
04/11/30	6	1 Piece damaged Rejected during machining	 perd542	destroy reject it	11. 04/11/30	 04.11.30	 perd542	 04.11.30
04/12/17	7	1 Piece damaged During machining Reject	 perd542	destroy	11. 04/12/17	 04.12.17	 perd542	 04.12.17

Part No: DZ586

PAR #: _____

Fault Category: _____

NCR: Yes No DQA: 

Date: 05.01.06

NOTE: Date & initial all entries

QA: N/C Closed: _____

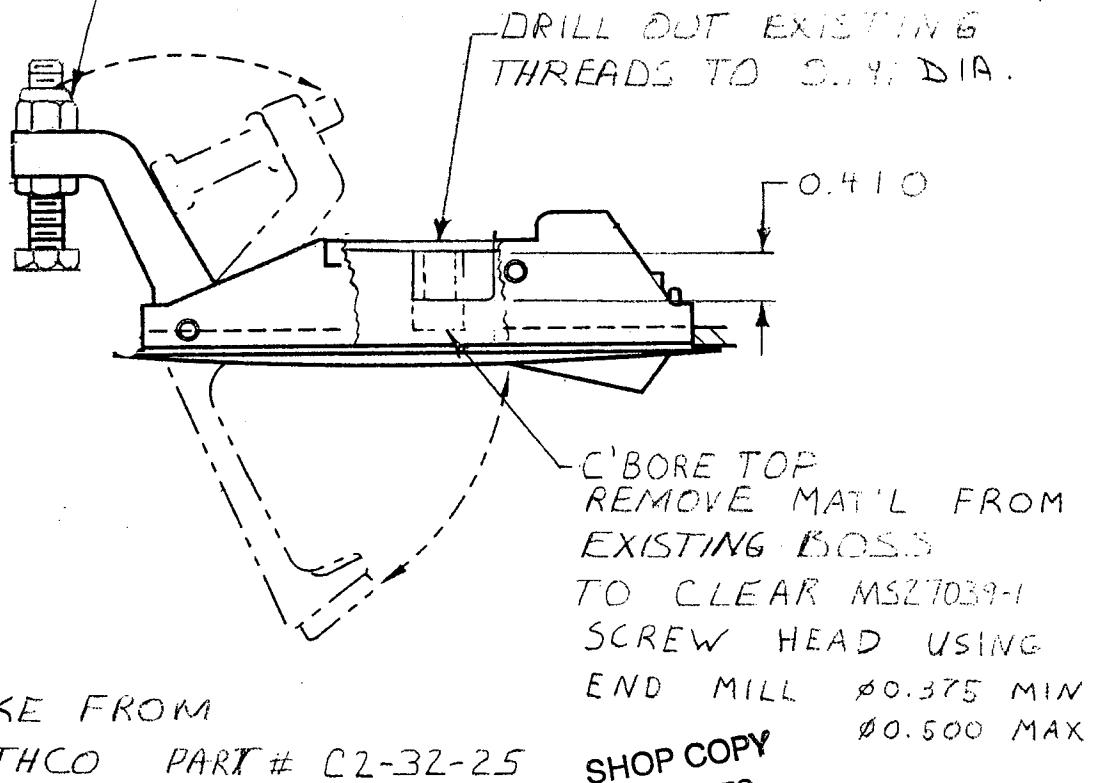
Date: _____

DART

DESIGN K.E	DRAWN BY K.E	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2586	REV C SHEET 1 OF 1
DATE 97.09.03		TITLE DOOR LATCH	SCALE NTS
A	96.07.15	NEW ISSUE	
B	97.07.23	CHANGED C'BORE DEPTH	
C	97.09.03	REVISED C'BORE DEPTH	
C1 CP	01.06.21	ADD 3015-7 P/N	

RELEASED
97/09/04 KE
TSK A364

MS LOCK NUT (D3015-7)

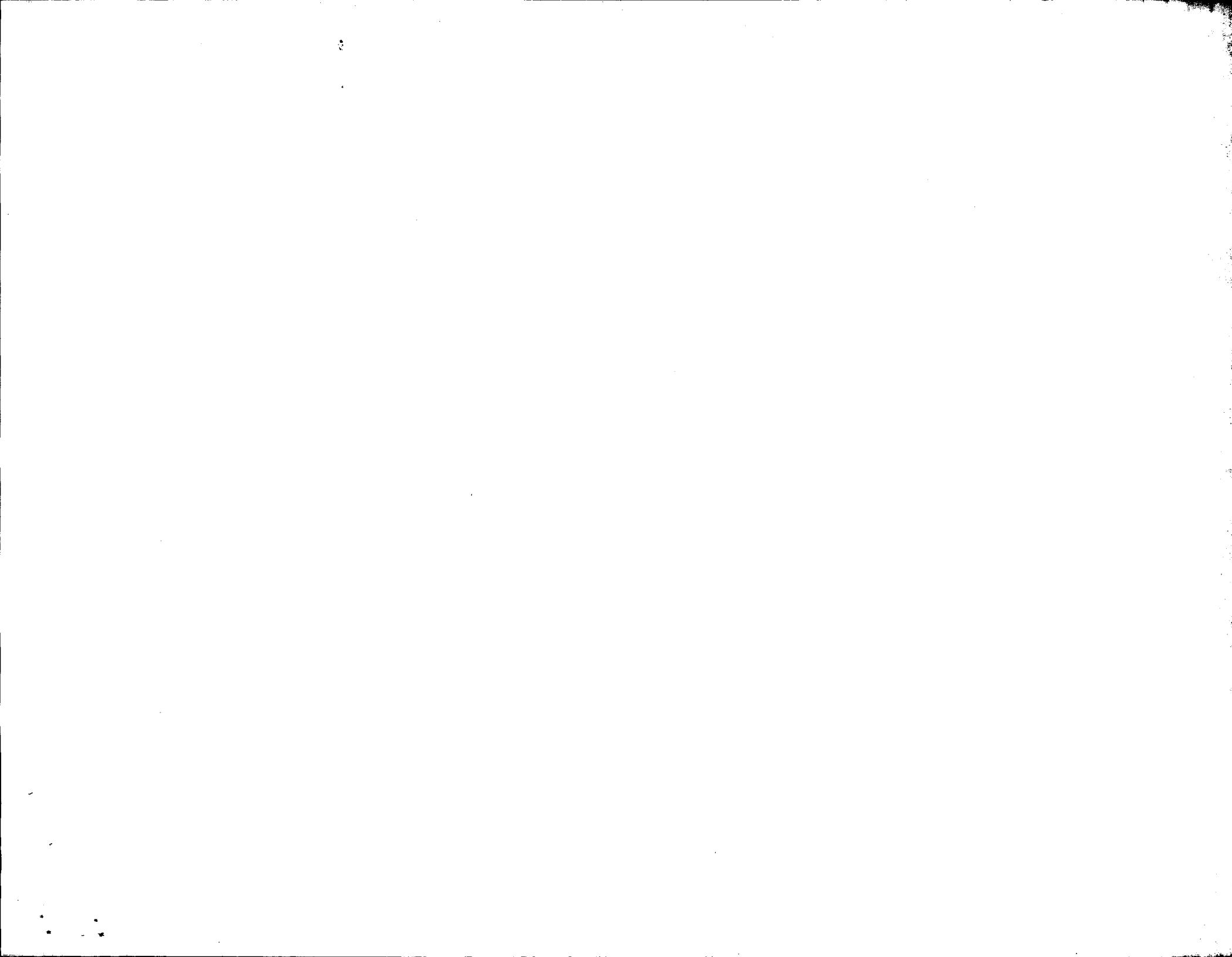


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WORK ORDER
NO. 21833



Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 02, 2004
02:36 pm

Work Order No	:	0021833	Department Code:	
Project Name	:	D2586	Burden Flags	: NNNNNNN
Project For	:	WK450	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	D2586	Invoice Number	:
Description	:	Door Latch	Invoice Amount	: 0.00
Manufactured	:	Yes	Order Entry No	:
Amount Req'd	:	100	OE Value	: 0.00
Amount Done	:	0	Est Margin	: 0.000%
Start Date	:	11-02-04	Actual Margin	: 0.000%
Est Finish Date	:	12-04-04	\$0 Posted to Finished Goods	
Act Finish Date	:			
Drawings Reqd	:	No		
Ok for Approval	:			
Approval Rec'd	:			

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	:	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00	0.00
Engineering Cost	:	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00	0.00
Production Cost	:	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00	0.00
Packaging Cost	:	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00	0.00
OverHead Cost	:	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00	0.00
CNC	:	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00	0.00
Misc.	:	0.00	0.00	0.00	0.00
<hr/>		<hr/>	<hr/>	<hr/>	<hr/>
Burden	:	0.00	0.00	0.00	0.00
<hr/>		<hr/>	<hr/>	<hr/>	<hr/>
Total Cost	:	0.00	0.00	0.00	0.00
Margin	:	0.000	0.000		
Selling Cost	:	0.00	0.00		

	Estimated	Actual	
Labour Hrs/Amount Done	:	0.00	0.00
Profits/ (Loss)	:	0.00	0.00

T.C.H. Sales Inc.
40 Emblem Court
Toronto, Ontario M1S 1B1

Trans Continental Hardware
1370 William St. Suite 4
Buffalo, New York 14206

Trans Continental Hardware
10552 King William Drive
Dallas, TX 75220

1-800-466-6281
www.tchweb.com



CERTIFICATE OF COMPLIANCE

Date: 11/17/2004

Customer Name: DART AEROSPACE LTD

Customer P.O. No.: 22428 TCH Order No.: 54536

Invoice No.: 67391 Date shipped: 11/16/2004

TCH Part No.: 555-C23225

Item Description: BLACK LATCH RAISED TRIGGER WITH LOCKING MECH.

This is to certify that the items identified herein have been produced in accordance with applicable instructions and or specifications, drawings, approved samples and/or other descriptions set forth in the Purchase Order.

Signature:

A handwritten signature in black ink, appearing to read "M. Sinaud".

Title:

BILINGUAL CUSTOMER SERVICE ASSOCIATE

613 - 632 - 1053